

④  $\frac{1}{2}$ " FLAT BOARD  
SCALE:  $\frac{1}{4}$ " = 1"

**BILL OF MATERIAL**

- ① BL#01 - BL2700 MODIFIED
- ② PL BASE CUT TO 10" HEIGHT, REMOVE BOTTOM
- ③ MD1480S
- ④ FLAT BOARD

**OPERATIONS**

- ① MITER WITH RETURN
- ② MITER ONLY
- ③ MITER ON SITE

**GENERAL NOTES:**

- PILASTER WILL BE SHIPPED IN THREE PIECES A, B & C, AND ASSEMBLED ON SITE
- PL PREMIUM ADHESIVE MUST BE USED ON ALL BEDDING/BUTT JOINTS

**SPECTIS MOULDERS INC.**

P.O. BOX 970  
100 CEDAR DRIVE  
NIVERVILLE, MANITOBA  
CANADA R0A 1E0

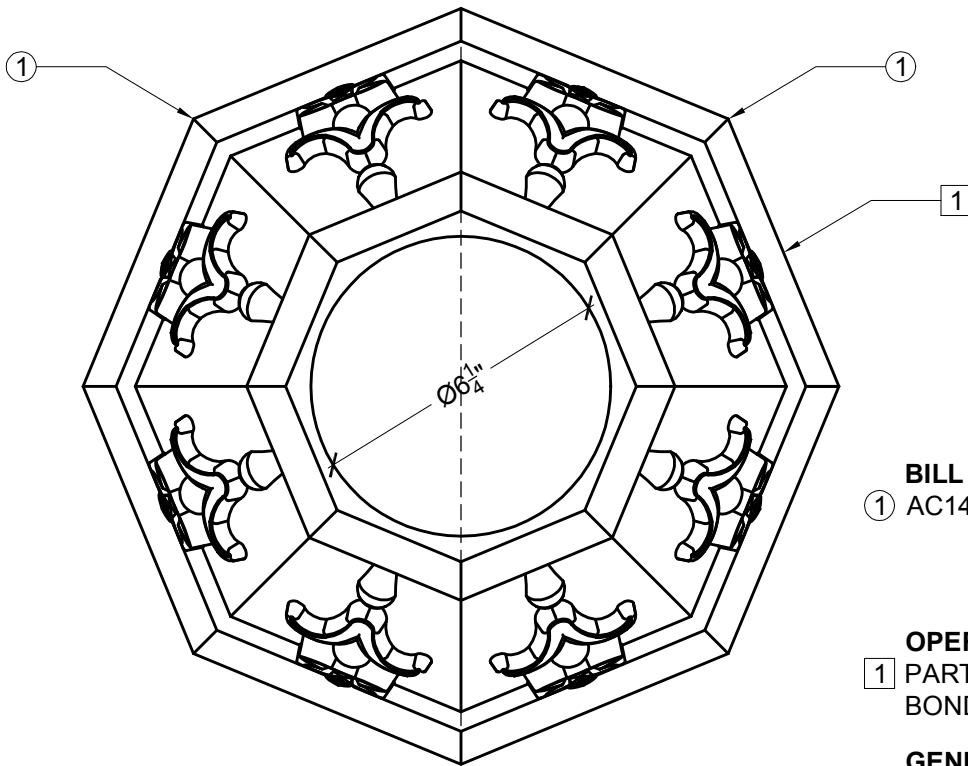
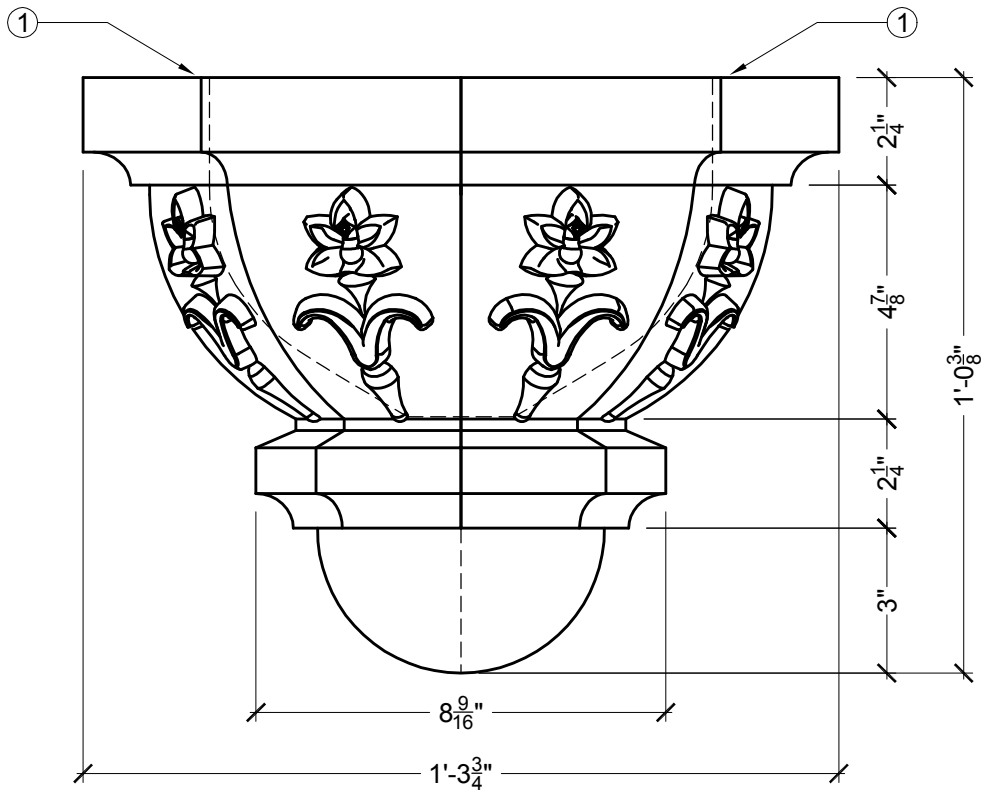
PHONE: 204-388-6700  
PHONE: 800-685-9981  
FAX: 204-388-6710

BOX 479  
PEMBINA,  
NORTH DAKOTA  
58271-0479  
U.S.A

GENERAL NOTES:  
1. ALL PRODUCTS ARE DRAWN FOR PRESENTATION PURPOSES, ONLY IMAGE MAY VARY SLIGHTLY FROM ACTURAL PART  
2. DRAWING INTENT IS TO INDICATE GENERAL ARRANGEMENT, DESIGN AND INTENT OF WORK IS PARTLY DIAGRAMATIC.  
3. SPECTIS RESERVES THE RIGHT TO CHANGE ANY PRODUCT DESIGN WITHOUT

© 2006, Spectis Moulders Inc. All rights reserved. This document may not be

CUSTOMER NAME: STANDARD PRODUCT		PART: XXXXXX	
REFERENCE: XXXXXXXX		SHEET: XX OF XX	
DRAWN BY: J-	DATE: 07/-/	SCALE: $\frac{1}{4}$ = 1"	REV:



**BILL OF MATERIAL**

- ① AC1416 HALF

**OPERATIONS**

- ① PART MADE FROM TWO HALVES AND BONDED TOGETHER

**GENERAL NOTES:**

- PL PREMIUM ADHESIVE MUST BE USED ON ALL BEDDING/BUTT JOINTS
- INTERIOR OF PART WILL BE HOLLOW

**© SPECTIS MOULDERS INC.**

P.O. BOX 970  
100 CEDAR DRIVE  
NIVERVILLE, MANITOBA  
CANADA R0A 1E0

PHONE: 204-388-6700  
PHONE: 800-685-9981  
FAX: 204-388-6710

BOX 479  
PEMBINA,  
NORTH DAKOTA  
58271-0479  
U.S.A

**GENERAL NOTES:**  
1. ALL PRODUCTS ARE DRAWN FOR PRESENTATION PURPOSES, ONLY IMAGE MAY VARY SLIGHTLY FROM ACTUAL PART  
2. DRAWING INTENT IS TO INDICATE GENERAL ARRANGEMENT, DESIGN AND INTENT OF WORK IS PARTLY DIAGRAMATIC.  
3. SPECTIS RESERVES THE RIGHT TO CHANGE ANY PRODUCT DESIGN WITHOUT

© 2006, Spectis Moulders Inc. All rights reserved. This document may not be

CUSTOMER NAME: STANDARD PRODUCT		PART: AC1416	
REFERENCE: ACORN		SHEET: 01 OF 01	
DRAWN BY: JRB	DATE: 08/23/07	SCALE: 1/4" = 1"	REV: